The DB310 is a highly effective, versatile true dual that is a natural choice for chillers and heat pump applications. Its advantage is its ability to offer full performance at both full and partial load. It is optimized for extreme performance with refrigerants. The product is approved for pressures of up to 49 bar (710 psi), so it can be used with the majority of current high-pressure refrigerants, enabling our customers to use the compressor’s whole envelope. SWEP’s versatile H pressure products enable efficient heat exchange in applications combining small flows and high pressures.

Connections*

- Externally threaded
- Victaulic
- Internally threaded
- Welding
- Flanges DIN/DNC

*For specific dimensions, or information about other types of connections, please contact your SWEP sales representative.

Pressure classes

- **H** High, evaluated per EN 13345.

Max number of plates (NoP) 350
- Port size F1/P1 47 mm (1.85 in)
- Port size F2/P2 47 mm (1.85 in)
- Port size F3/P3 33 mm (1.3 in)
- Port size F4/P4 33 mm (1.3 in)
- Port size F5/P5 62 mm (2.441 in)
- Port size F6/P6 62 mm (2.441 in)
- Max volume flow 60 m³/h (264 gpm)
- Channel volume (SI) 0.177 / 0.215 dm³
- Channel volume (US) 0.00625 / 0.00759 ft³

### Materials

<table>
<thead>
<tr>
<th></th>
<th>Channel plate</th>
<th>Brazing</th>
</tr>
</thead>
<tbody>
<tr>
<td>SC</td>
<td>Stainless steel</td>
<td>Copper</td>
</tr>
<tr>
<td>NC</td>
<td>Stainless steel</td>
<td>Copper</td>
</tr>
</tbody>
</table>

### Size

<table>
<thead>
<tr>
<th></th>
<th>Height of plate pack</th>
<th>Total weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>SC H</td>
<td>10+(1.91×NoP) mm</td>
<td>7.75+(0.426×NoP) kg</td>
</tr>
<tr>
<td>NC H</td>
<td>0.394+(0.075×NoP) in</td>
<td>17.08×0.719×(NoP) lb</td>
</tr>
</tbody>
</table>

www.swep.net
Third party approvals
SWEP BPHEs are generally approved by listed below certification organizations:
- Europe, Pressure Equipment Directive (PED)
- America, Underwriters Laboratories Inc (UL)
- Japan, Kouatsu-Gas Hoan Kyoukai (KHK)
Additionally SWEP holds approvals from a vast variety of other certification organizations. For approval information regarding a specific product please contact your local SWEP representative. SWEP reserves the right to make changes without prior notice.

The BPHE concept
The Brazed Plate Heat Exchanger (BPHE) is constructed as a plate package of corrugated channel plates with a filler material between each plate. During the vacumbrazing process, the filler material forms a brazed joint at every contact point between the plates, creating complex channels. The BPHE allows media at different temperatures to come into close proximity, separated only by channel plates that enable heat from one media to be transferred to the other with very high efficiency. The concept is similar to other plate and frame technology, but without the gaskets and frame parts.

SSP calculation software
With SWEP’s unique SSP, the SWEP Software Package, you can do advanced heat transfer calculations yourself, and choose the product solution that suits your application best. It’s also easy to choose connections and generate drawings of the complete product. If you would like advice, or you would like to discuss different product solutions, SWEP offers all the service and support your need.

Material disclaimer
The information and recommendations in regards to the products are presented in good faith, however, SWEP makes no representations or warranties as to the completeness or accuracy of the information. Information is supplied upon the condition that the purchasers will make their own determination as to the products’ suitability for their purposes prior to use. Purchasers should note that the properties of the products are both application and material selection dependent and that products containing stainless steel are still subject to corrosion if used in unsuitable environments.